ENERGY MACHINES

Heat Pump Datasheet

Models:	EMT-4380-1-4-FT	EMT-4380-1-7-FT
Refrigerant:	R1234ze	R515B
Certification:	CE	CE
Safety class:	A2L	A1

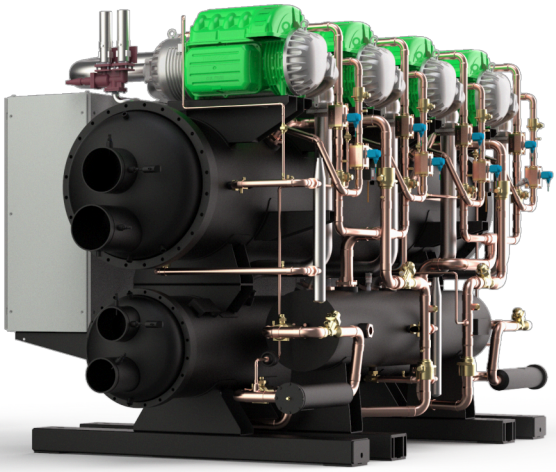
This Energy Machines™ model contains four oil-free centrifugal turbocompressors and one refrigerant circuit. The compressors are classified as non-positive displacement compressors.

This model is equipped with a flash tank, increasing its energy efficiency. The machine's evaporator and condenser are shell-and-tube heat exchangers. The evaporator operates with a flooded evaporation technique.

These components work together to create a powerful and efficient machine.

The heat pump is available with or without the outer casing.





Available with or without casing

Characteristics

Model characteristics	
Energy source	Ground, water, or waste heat
Compressor type	Turbo
Capacity control	Frequency controlled
Special features	Economizer, oil-free
Options	Available with or without outer casing

Performance

Heating mode	
Heating capacity (kW)	1902
Cooling capacity (kW)	1392
COP	3.73

Cooling mode	
Heating capacity (kW)	1964
Cooling capacity (kW)	1552
COP	3.77

COP = Coefficient of performance

Design temperatures

Heating mode	
Heated fluid (in/out)	57°C / 63°C
Chilled fluid (in/out)	12°C / 7°C

Cooling mode	
Heated fluid (in/out)	37°C / 43°C
Chilled fluid (in/out)	12°C / 7°C

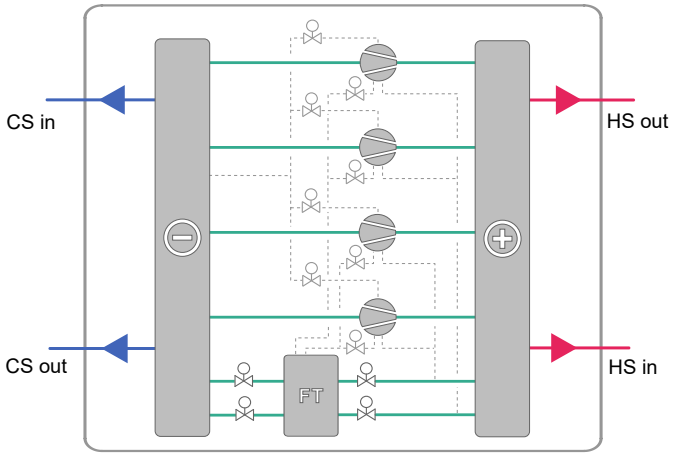
Chilled fluid = water, Heated fluid = water

Flow and pressure drop

Heating mode		
	Heated fluid	Chilled fluid
Flow (l/s)	75.73	66.51
Pressure drop (kPa)	37.8	16.2

Cooling mode		
	Heated fluid	Chilled fluid
Flow (l/s)	78.2	74.15
Pressure drop (kPa)	42.7	20.1

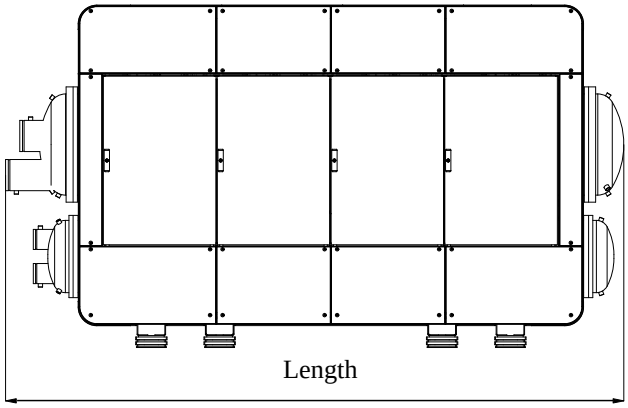
Chilled fluid = water, Heated fluid = water

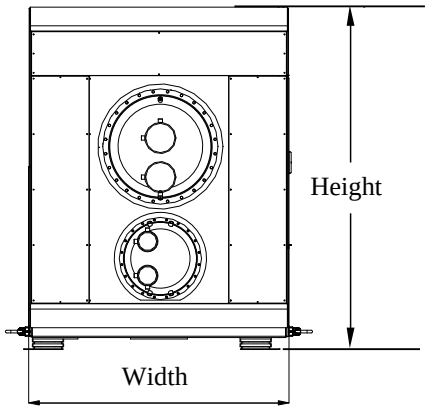


Specifications

Electricity	
Power supply voltage (VAC)	400
Power supply frequency (Hz)	50
Power supply phase (ϕ)	3
Rated power input (kW)	520
Rated current (A)	840
Fuse (A)	1000

Dimensions*	
Length (mm)	N/A
Width (mm)	N/A
Height (mm)	N/A
Dry weight (kg)	N/A
Commissioned weight (kg)	N/A
**See dimensional drawings for clearance requirements*	





Refrigerant		
Model	EMT-4380-1-4-FT	EMT-4380-1-7-FT
Type	R1234ze	R515B
GWP value	1.37	288
Charge (kg)		N/A

Energy Machines has a policy of continuous product and data improvement and reserves the right to change design and specifications without notice. While Energy Machines strives for accuracy, it does not guarantee the completeness or correctness of the information provided.

ENERGY
MACHINES



Energy Machines ApS Denmark Nicolai Eigtveds Gade 26, 1402 Copenhagen | Niels Jernes Vej 14, 9220 Aalborg Ø
Energy Machines Oy Finland Emäsalontie 271, 06950 Emäsalo **Energy Machines Inc. USA** 110 East 25th Street, New York, NY 10010
Energy Machines AB Sweden Norra Skeppsbron 15, 803 10 Gävle | Regnbågsgatan 3, 417 55 Gothenburg
Mariehällsvägen 37 F, 168 65 Bromma | Hyllie Boulevard 34, 21532 Malmö

hello@energymachines.com | energymachines.com